

2017 Chevy 2500/3500 HD Grille Mount Installation Instructions

44-7585



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1.) Remove the 12 plastic push pins attaching the plastic core support cover *Figure 1*.



Figure 1

2.) Remove the 4 bolts attaching the top of the grille *Figure 2*.

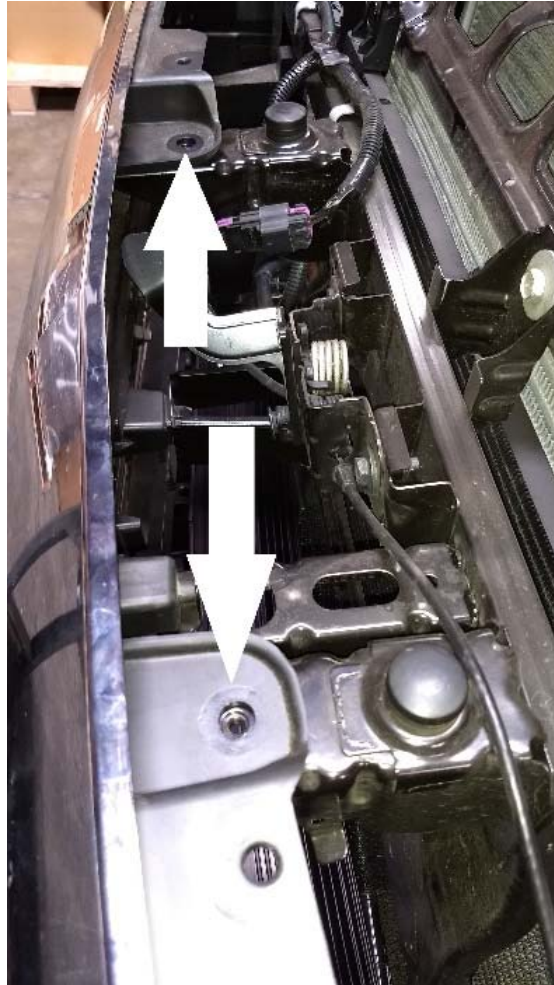


Figure 2

- 3.) Gently lift the grille's 4 plastic tabs that were previously bolted down and pull outward to release the grille's spring clips to remove the grille *Figure 3*.



Figure 3

- 4.) With supplied brackets and hardware, mount the lower brackets to the light (snugly so it can still be adjusted following its installation) and bolt the upper and lower brackets together using the hole locations shown in *Figure 4*.



Figure 4

Note: Use one washer between each bolt head and the upper bracket and one washer between the lower bracket and each nut.

- 5.) Slightly compress the wire fins of the oil cooler on its left and right sides to create extra clearance for adjustment of the light *Figure 5*.



Figure 5

- 6.) With the light installed and the brackets tightened together, adjust the light's beam to the preferred orientation and tighten the bracket bolts to the light's housing *Figure 6*.



Figure 6

- 7.) Route the wire in front of the square tubing to prevent rubbing and zip tie wire to tubing and upper support *Figures 7 & 8.*



Figure 7



Figure 8

- 8.) Connect wire harness to the light and reinstall grille and plastic cover; the reverse of disassembly.
- 9.) Connect the wire harness' positive and negative ring terminals to the battery.
- 10.) Route the wire harness switches through the firewall and into the cab to their preferred location on the dash.

Note: Zip tie loose wiring and keep all wiring away from hot or moving components.